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DART AEROSPACE LTD	Work Order:	21773
Description: Mounting Lug	Part Number:	D3235-1
Dwg: D3235 Rev. A	Qty:	80
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	04.10.22	80
2	MV	Cut D2423 extrusion to 0.820" Identify for D3235-1	Er	04/11/17	80
3	MV	Machine as per Folio FA369 and Dwg D3235 Identify as D3235-1	Er	04/11/19	80
4	QC2	Inspect parts as they come off the CNC machine	Er	04/11/19	80
5	MV	Deburr and Tumble	Er	04/11/19	80
6	QC8	Second check	JL	04/11/22	80
7	FP	Acid etch and Alodine as per QSI 005 4.1	M	04/11/24	80
8	QC5	Inspect Acid etch	JL	04/11/24	80
9	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3	M	04/11/25	80
10	QC3	Inspect Powder Coat	JL	04/11/25	80
11	QC5	Inspect work to Step 10			MAPRO
12	ST	Identify and Stock	JL	04/11/25	80
13	AC	Cost / part 6.29	SA	04/11/26	80
14	DC	Close W/O 5. Y6 Inspect Level 21	KJ	04/11/26	80

Rev	Date	Change	Revised By	Approved
A	04.04.19	New issue	KJ/JLM	04/04/22

RELEASED

04/04/22

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
04.11.25	11	permanent change			CL	04.11.25	N/A	CL	AB 04.11.25

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector	
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

DART AEROSPACE LTD	Work Order:	21773
Description: Mounting Lug	Part Number:	D3235-1
Inspection Dwg: D3235	Rev: A	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by: <i>EP</i>	Audited by: <i>R</i>	Prototype Approval: N/A
Date: 04/11/17	Date: 04/11/17	Date: N/A

Rev	Date	Change	Revised by	Approved
A	04.04.19	New Issue	KJ/JLM	

RELEASED

H:\FORMS\Quality Assurance\approved QA\FAI revD

**DART**

OF COPY ISSUED

DESIGN	DRAWN BY
42	4P
CHECKED	APPROVED
<del>42</del>	<del>4P</del>
DATE	TITLE
04.03.02	MOUNTING LUG

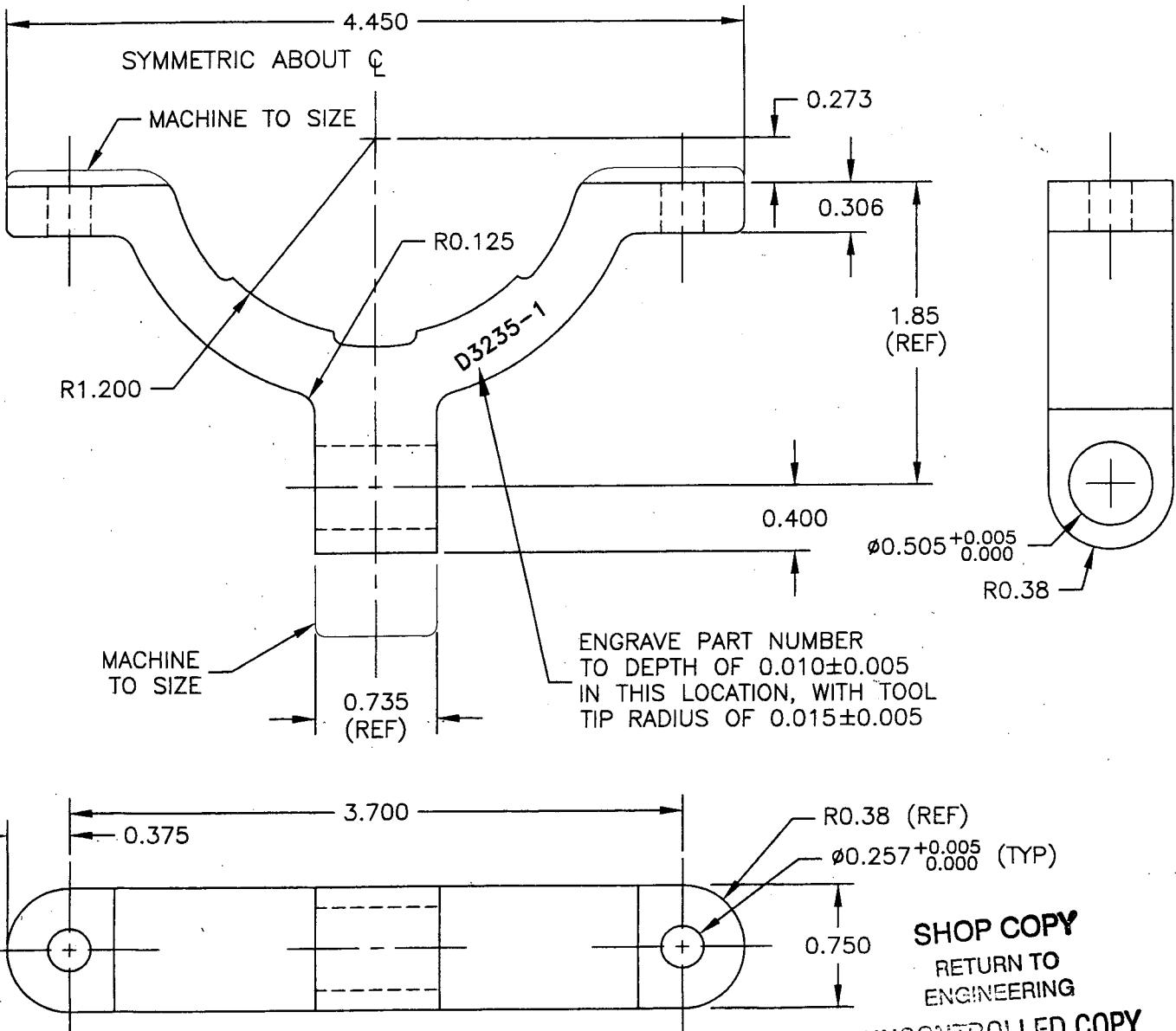
**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

REV. A

SHEET 1 OF 1

1:1

A 04.03.02 NEW ISSUE

**RELEASED**  
040405**D3235-1 MOUNTING LUG**

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES 0.000-0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 21, 2004  
08:51 am

Work Order No : 0021773  
 Project Name : D3235-1  
 Project For : WK448  
 Work Order Type : Main  
 Main WO Number :  
 House Part Number : D3235-1  
 Description : Mounting Lug  
 Manufactured : Yes  
 Amount Req'd : 80  
 Amount Done : 0  
 Start Date : 10-20-04  
 Est Finish Date : 11-25-04  
 Act Finish Date :  
 Drawings Reqd : No  
 Ok for Approval :  
 Approval Rec'd :

Department Code:  
 Burden Flags : NNNNNNN  
 WO Status : Open  
 Invoice State : Not Invoiced  
 Invoice Date :  
 Invoice Number :  
 Invoice Amount : 0.00

Order Entry No :  
 OE Value : 0.00  
 Est Margin : 0.000%  
 Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00	0.00	0.00
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00	0.00	0.00
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00	0.00	0.00
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00	0.00	0.00
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00	0.00	0.00
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00	0.00	0.00
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Total Cost :	0.00	0.00	0.00	0.00	0.00
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss)	0.00	0.00